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performed by the so-called  
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of which (1064 nm) is well  
adapted to the electronic  
band gap of silicon (1.11 eV  
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of Ti-6Al-4V of 1.1 mm  
thickness has been performed  
[5]. Figure 4.3.42 shows  
micro-groove cut on Ti-6Al-4V

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by CNC diode pumped pulsed  
fiber laser beam machining  
while process parameters are  
set at 8 numbers of passes.  
scanning speed of 40 mm/sec,  
Average power of 30 W and  
pulse frequency of 50 kHz.  
Fiber laser beam is also

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utilized to cut a groove on  
PMMA setting process  
parameters at scanning speed  
of 50 mm/s, average power of  
15 W, pulsed frequency of 50  
kHz and ...

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